

FIGURE 1

Comparison of Typical "Three Chromatography Step" Protein Purification Processes With and Without Mobile Phase Polymer

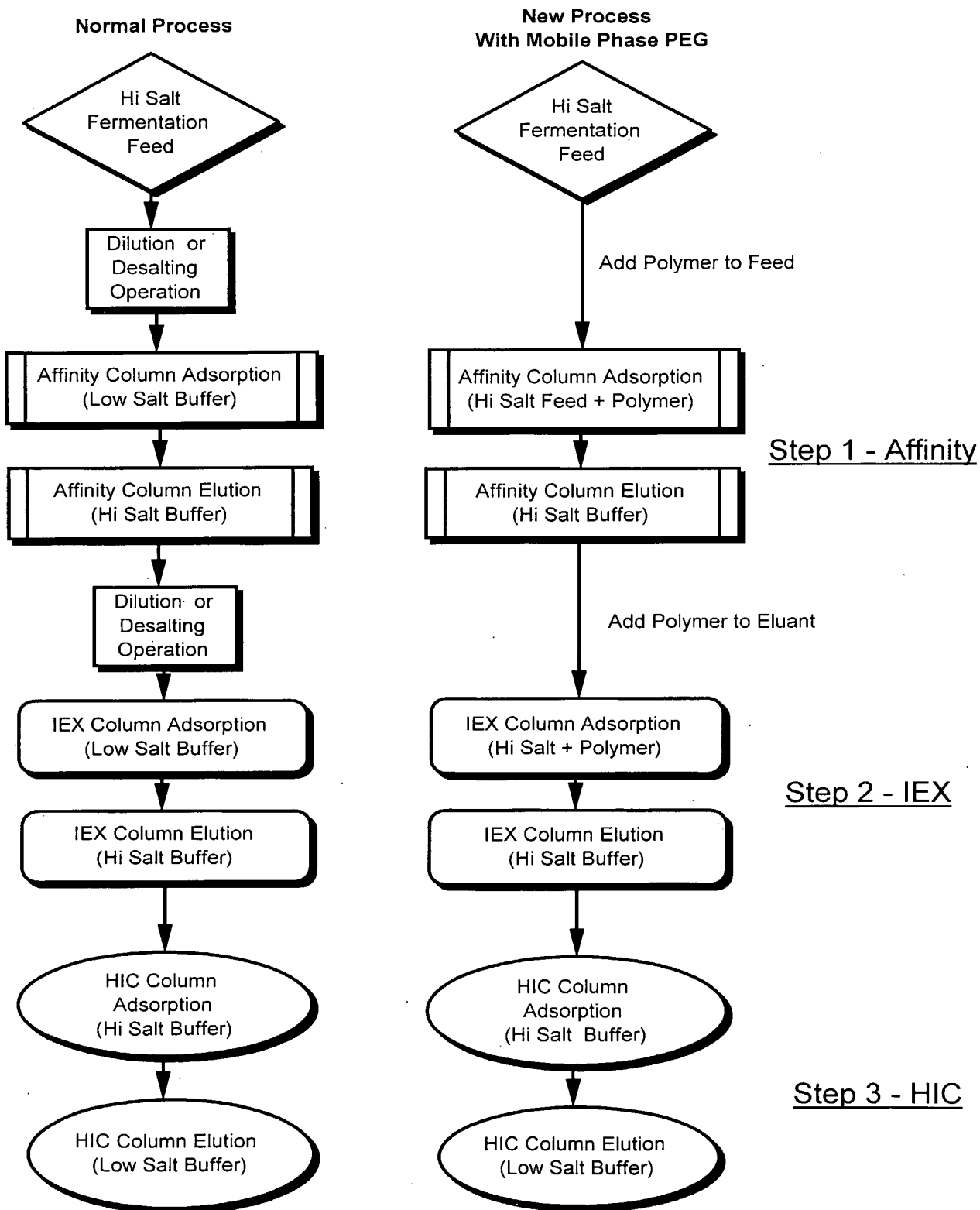
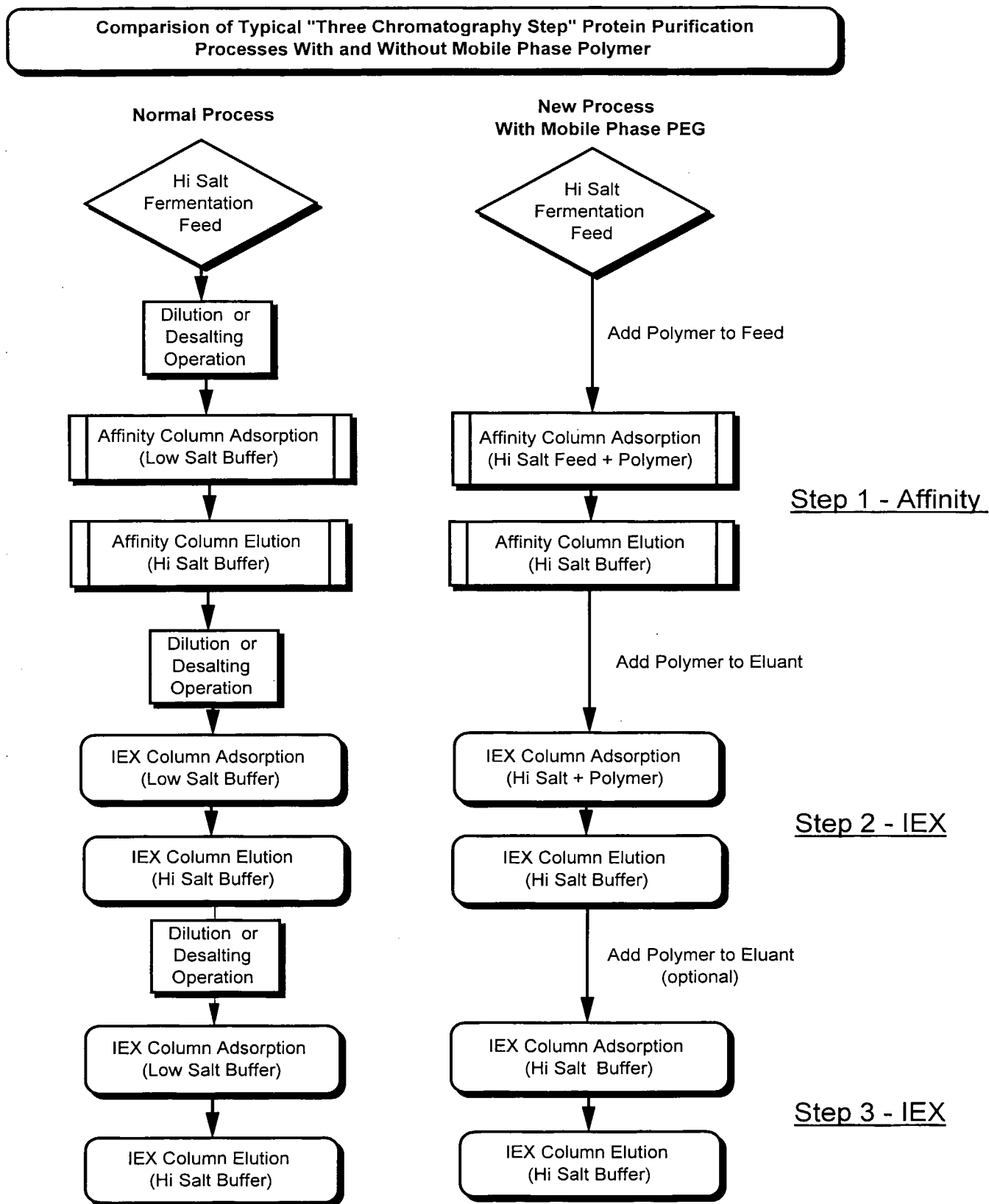


FIGURE 2



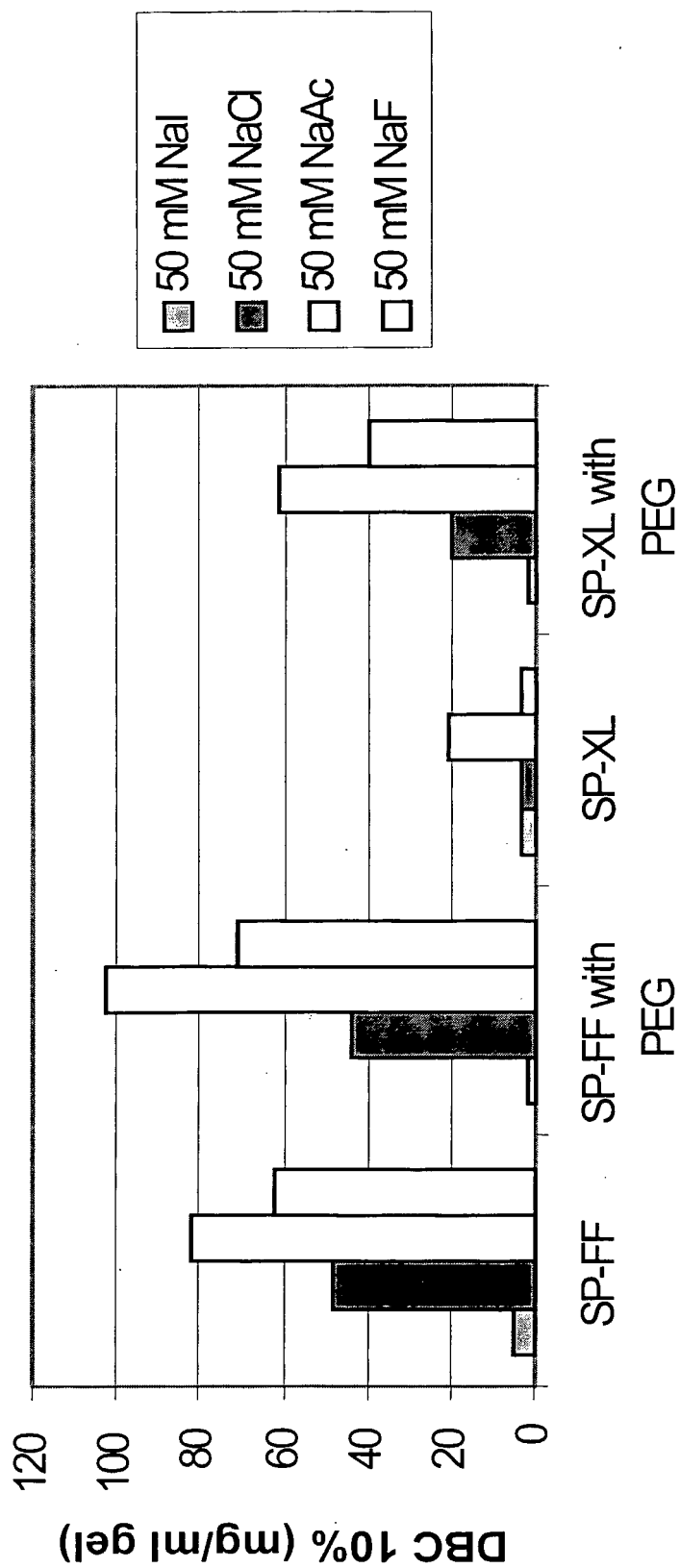
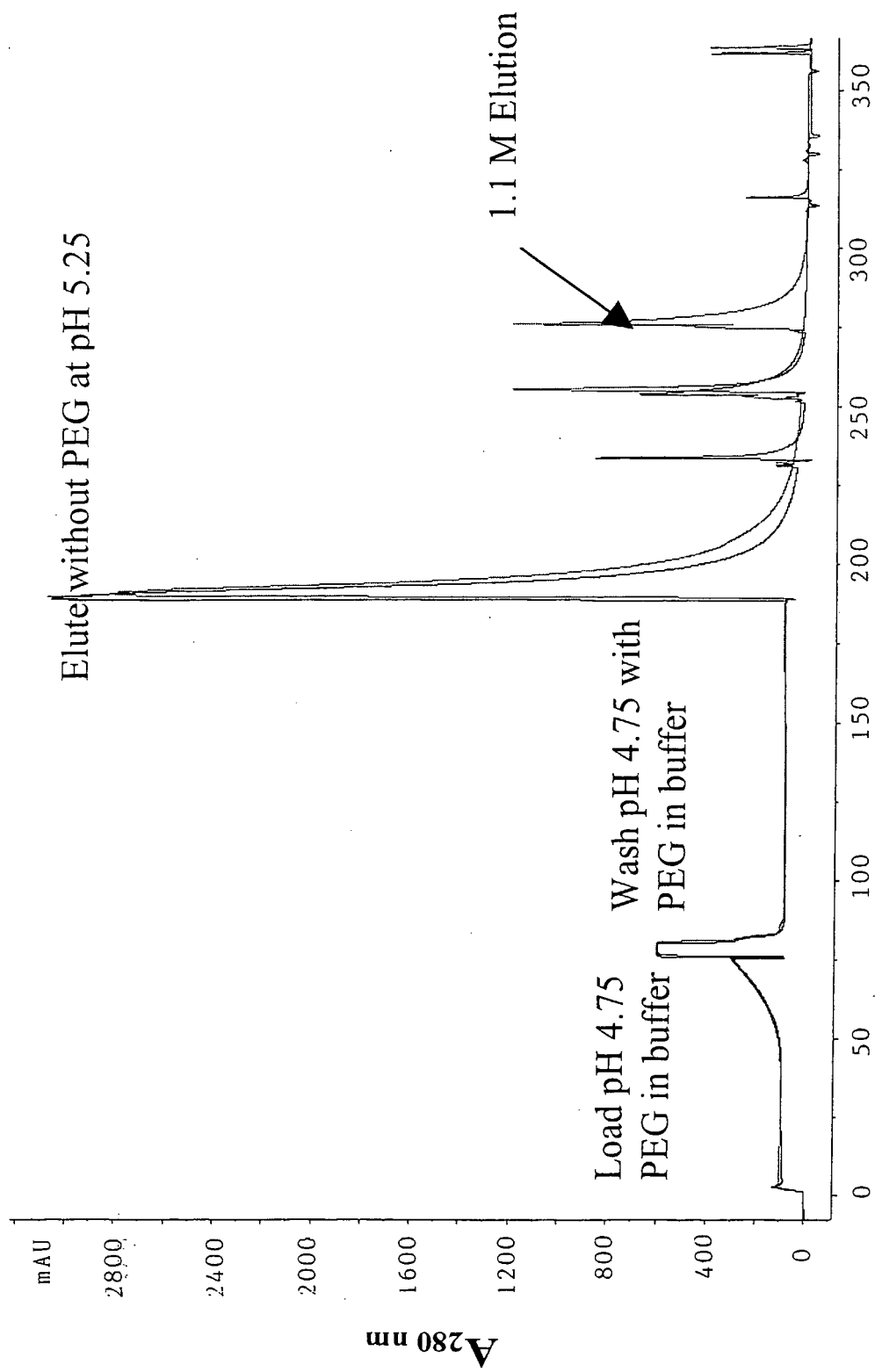


Figure 3

Figure 4



**Effect of [PEG 10] on BSA QB10% to SPXL
110 mM NaAc, pH 4.75, BSA 4mg/ml**

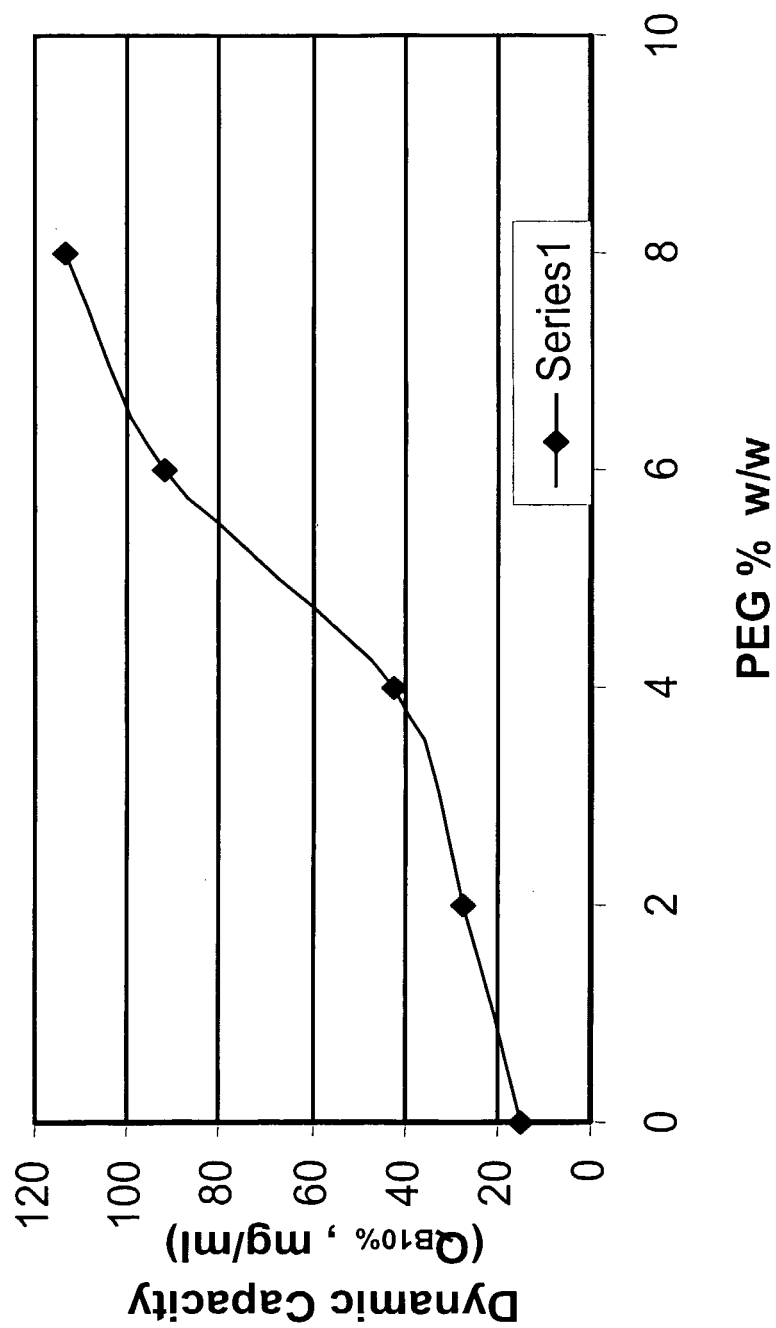


Figure 5

**Effect of 8% PEG 8000 on QB10% on QB10% for SP-XL
at 110 mM NaAc, pH 4.75**

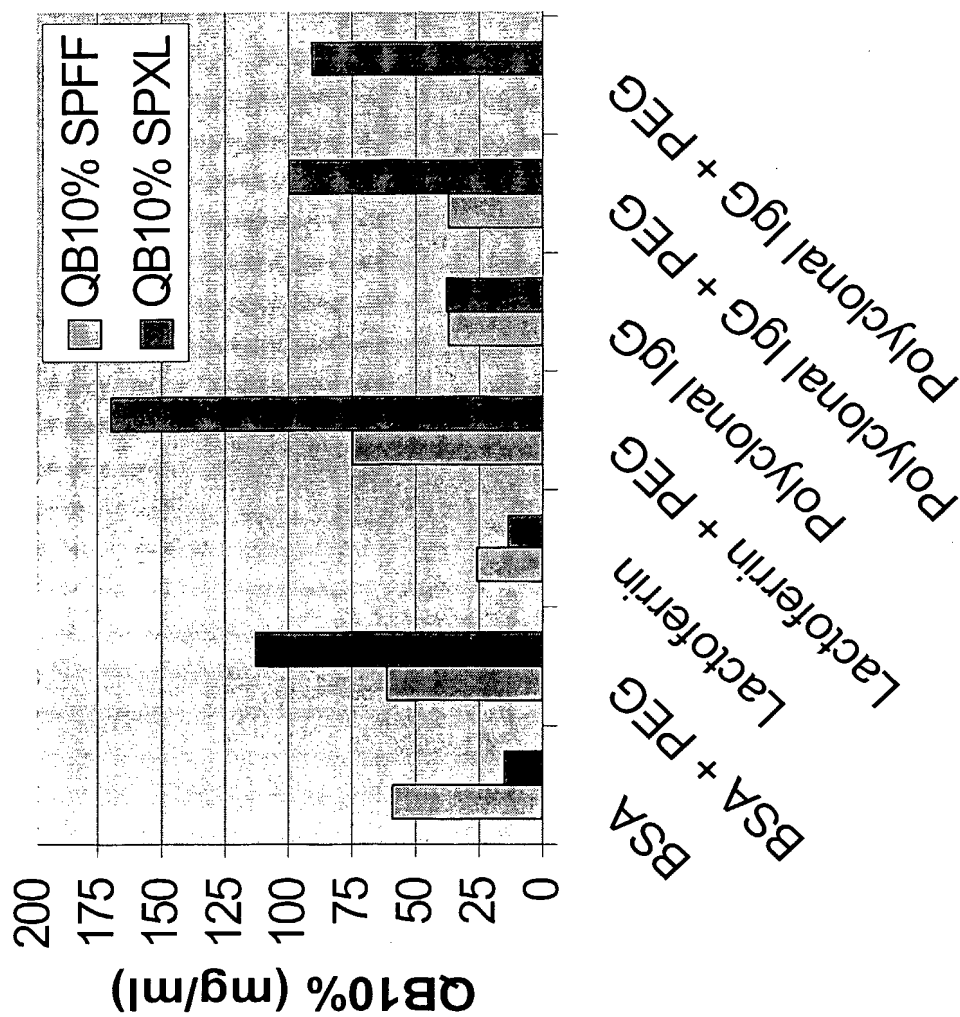


Figure 6

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Effect of 8% PEG on IgG SPXL QB10%

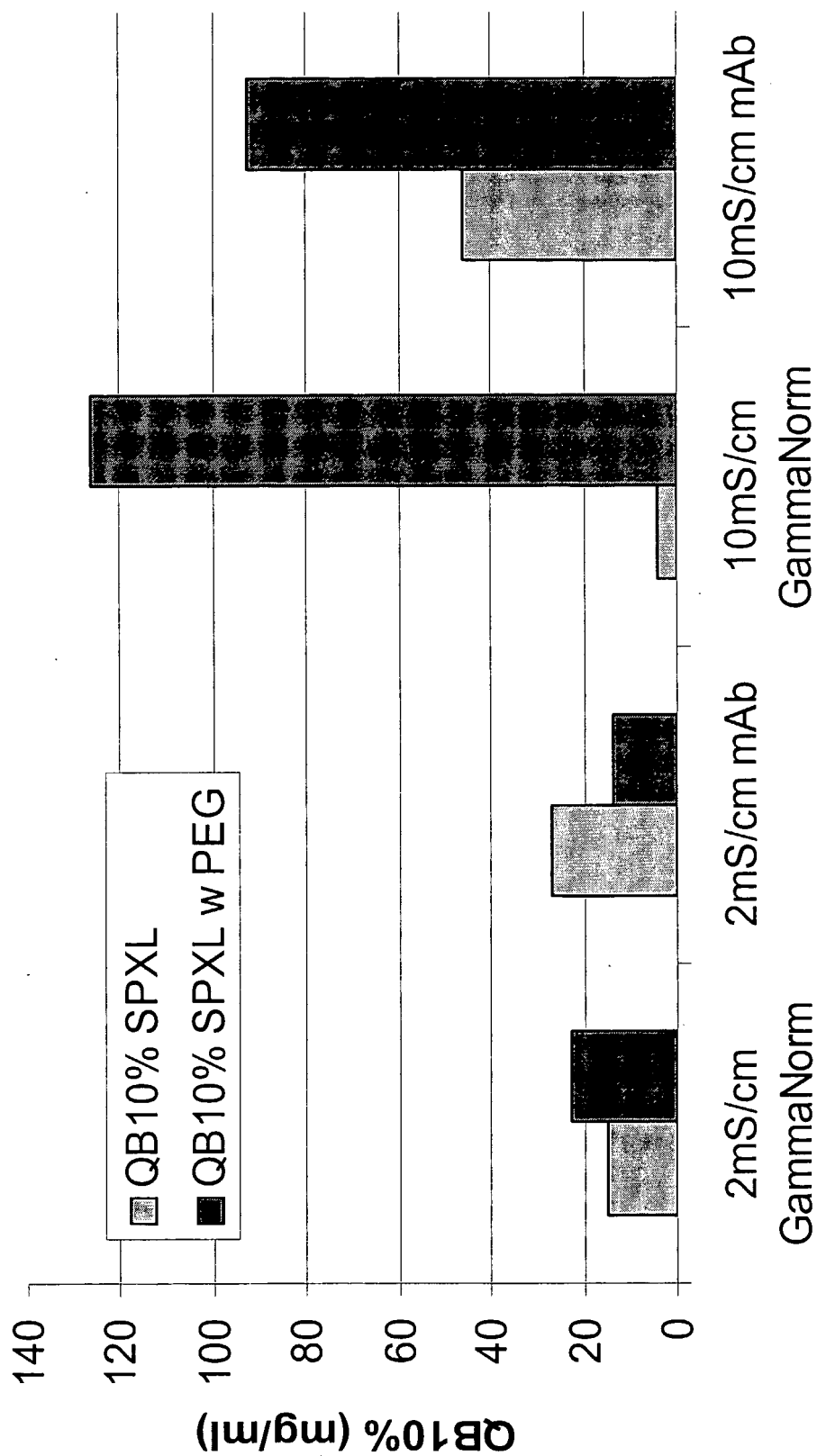


Figure 7

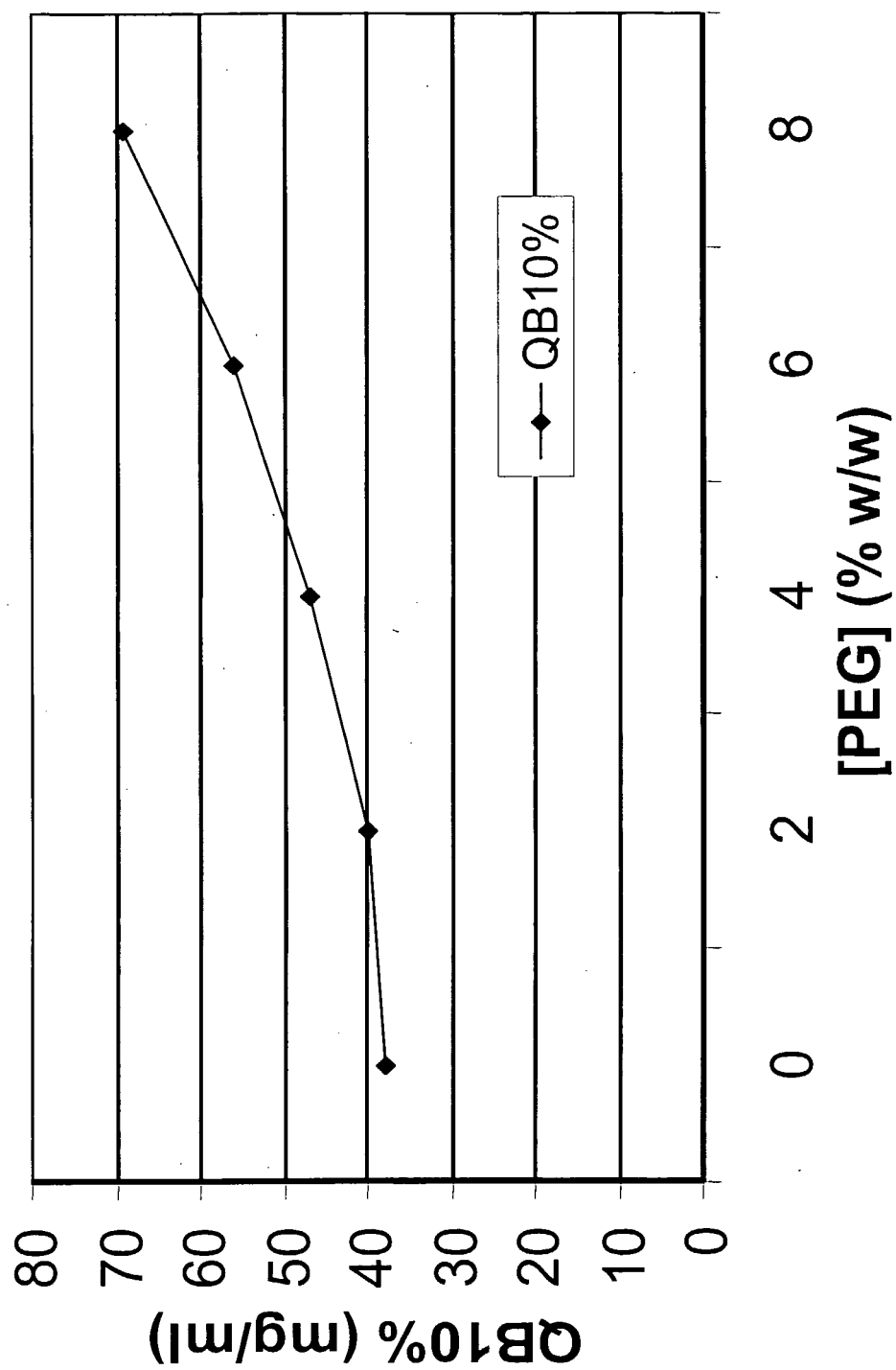


Figure 8